

## Milker Unit Parts Scoring Guide

1. Five milker parts will be scored on defects.
2. The flexible plastic parts are to be scored as rubber parts and rigid plastic or glass parts are to be scored as metal parts.
3. Participants will be permitted to bring and use flashlights.
4. Each defect will count one-half point in calculating the participant's score. Unites may have multiple defects.
5. In accordance with the dairy foods industry, the score made by each participant is the number of points deducted when compared to the official score; therefore, the lower the score, the higher the rating.
6. Cuts

Rubber parts -	Dirty or milkstone	0.5
Rubber parts -	Checked or blistered	0.5
Rubber parts -	Leaky	0.5
Rubber parts -	Poorly fitted	0.5
Metal parts –	Dirty or milkstone	0.5
Metal parts –	Dented or damaged	0.5
Metal parts –	Pitted or corroded	0.5
Metal parts –	Open seam	0.5

7. A combination of undesirable factors may score the milker unit zero. Milker units are scored as a unit, both inside and outside, and are not to be handled.
8. Participants will score each item and indicate the defect in the proper column on the score sheet.